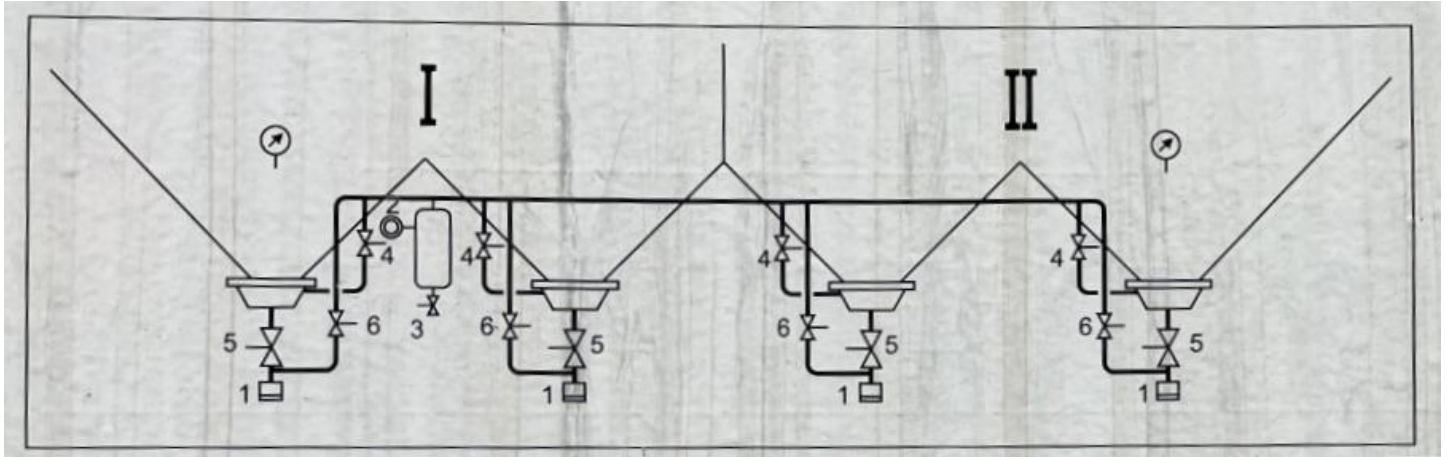


Handling manual to 90 m3 Uacs Tankwagon with two tanks



Maximum operating pressure 2.5 bar – discharge points must be protected against excessive pressure.

Dry and oil-free compressed air.

- 1) Secure the wagon against rolling away.
- 2) Connect the compressed air and product hose and ensure that the opposing blanking plugs are properly attached and closed.
- 3) Supply compressed air, open the air supply valve (L) and the supporting air valves (U1, U2, U3) to loosen the product.
- 4) Begin emptying the tank furthest from the product hose. Open only the corresponding product shut-off valve (P) and, if necessary, open the auxiliary air shut-off valve (Z).
- 5) Once the tank is empty (significant pressure drop, no more product flow), close the product shut-off valve (P) and empty the middle tank in the same way, followed by the tank closest to the product hose.

Do not open all product shut-off valves simultaneously – empty the tanks individually, from back to front.

- 6) Empty all tanks completely (open product shut-off valves individually).

Blow out the product line by opening the two auxiliary air shut-off valves (Z) and the supporting air valves (U1, U2, U3). Vent the tank and the air and product lines.

- 7) Before disconnecting, vent the wagon towards the silo.
- 8) Disconnect the compressed air and product hoses while depressurized and close all valves. Attach blanking plugs and clean any debris.

In case of operational disruptions, the owner of the wagon must be notified immediately by telephone or email.

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